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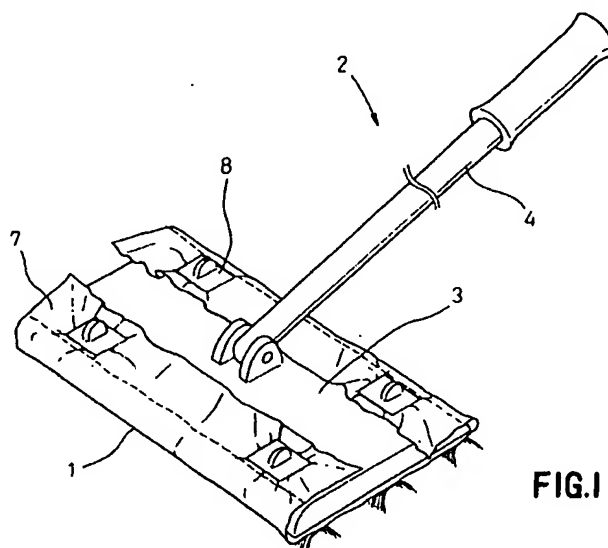
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### (54) Method for making disposable wipe-out device

(57) A method for making a disposable wipe-out device having a plurality of brushy pieces planted onto a basic sheet. A continuous second web for the brushy pieces comprising heat-sealable filaments is placed on a continuous first web for the basic sheet comprising heat-sealable nonwoven fabric or plastic film and then these webs are heat-sealed together along heat-seal

lines extending transversely of these webs and intermittently arranged longitudinally of these webs to form a continuous composite third web. The second web is cut along a middle line extending parallel to and between each pair of adjacent heat-seal lines followed by cutting the first web to obtain individual disposable wipe-out devices.



**FIG.1**

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## EUROPEAN SEARCH REPORT

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EP 96 87 0152

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	US 3 962 743 A (MOSS THERON V) * column 4, line 8 - line 51; figures 6-8 *	1	A47L 13/20
A	DE 89 01 641 U (HENKEL KGAA) * page 5, line 3 - line 10; figure 1 *	1	
A	WO 92 03083 A (HENKEL KGAA) * figure *	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			A47L
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 29 October 1997	Examiner Kanai, P
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background C : non-written disclosure P : intermediate document			

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